

Safety Data Sheet

According to Annex II to REACH - Regulation (EU) 2020/878

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Code: **0470250P**
Product name: **SYNTECH PRIMER EP-S COMP.B**
UFI: **79G1-R0J3-F00W-6W6N**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: **Impregnating and consolidating epoxy primer, in solvent**

1.3. Details of the supplier of the safety data sheet

Name: **AZICHEM SRL**
Full address: **Via G. Gentile 16/A**
District and Country: **46044 Goito (Mantova) Italia**
Tel.: **0376604185**
e-mail address of the competent person responsible for the Safety Data Sheet: **laboratorio@azichem.com**

1.4. Emergency telephone number

For urgent inquiries refer to:
Osp. Pediatrico Bambino Gesù ROMA: 06 68593726
Az. Osp. Univ. Foggia FOGGIA: 800183459
Az. Osp. "A. Cardarelli" NAPOLI: 081-5453333
Policlinico "Umberto I" ROMA: 06-49978000
Policlinico "A. Gemelli" ROMA: 06-3054343
Az. Osp. "Careggi" U.O. Tossicologia Medica FIRENZE: 055-7947819
Centro Nazionale di Informazione Tossicologica PAVIA: 0382-24444
Osp. Niguarda Ca' Granda MILANO: 02-66101029
Azienda Ospedaliera Papa Giovanni XXII BERGAMO: 800883300
Azienda Ospedaliera Integrata VERONA: 800011858

SECTION 2. Hazards identification

2.1. Classification of the substance or mixture

The product is classified as hazardous pursuant to the provisions set forth in (EC) Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of (EU) Regulation 2020/878.

Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

Hazard classification and indication:

Flammable liquid, category 2	H225	Highly flammable liquid and vapour.
Aspiration hazard, category 1	H304	May be fatal if swallowed and enters airways.
Specific target organ toxicity - repeated exposure, category 2	H373	May cause damage to organs through prolonged or repeated exposure.
Serious eye damage, category 1	H318	Causes serious eye damage.
Skin irritation, category 2	H315	Causes skin irritation.
Skin sensitization, category 1	H317	May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, category 3	H336	May cause drowsiness or dizziness.
Hazardous to the aquatic environment, chronic toxicity, category 2	H411	Toxic to aquatic life with long lasting effects.

SECTION 2. Hazards identification ... / >>

2.2. Label elements

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.

Hazard pictograms:



Signal words: Danger

Hazard statements:

H225	Highly flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H373	May cause damage to organs through prolonged or repeated exposure.
H318	Causes serious eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Precautionary statements:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P331	Do NOT induce vomiting.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P280	Wear protective gloves/ protective clothing / eye protection / face protection.
P310	Immediately call a POISON CENTER / doctor / . . .
P370+P378	In case of fire: use . . . to extinguish.

Contains: XYLENE
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall oil fatty acids and triethylenetetramine
1-METHOXY-2-PROPANOL
N-BUTYL ACETATE

2.3. Other hazards

On the basis of available data, the product does not contain any PBT or vPvB in percentage $\geq$ than 0,1%.

The product does not contain substances with endocrine disrupting properties in concentration $\geq$ 0.1%.

SECTION 3. Composition/information on ingredients

3.2. Mixtures

Contains:

Identification	x = Conc. %	Classification (EC) 1272/2008 (CLP)
N-BUTYL ACETATE		
INDEX	607-025-00-1	30 ≤ x < 32,5
EC	204-658-1	
CAS	123-86-4	
Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall oil fatty acids and triethylenetetramine		
INDEX		30 ≤ x < 32,5
EC	500-191-5	Eye Dam. 1 H318, Skin Irrit. 2 H315, Skin Sens. 1A H317, Aquatic Chronic 2 H411
CAS	68082-29-1	

SECTION 3. Composition/information on ingredients ... / >>

1-METHOXY-2-PROPANOL

INDEX 603-064-00-3 $21 \leq x < 22,5$
EC 203-539-1
CAS 107-98-2

Flam. Liq. 3 H226, STOT SE 3 H336

XYLENE

INDEX 601-022-00-9 $10,5 \leq x < 12$

Flam. Liq. 3 H226, Acute Tox. 4 H312, Acute Tox. 4 H332, Asp. Tox. 1 H304, STOT RE 2 H373, Skin Irrit. 2 H315, STOT SE 3 H335, Classification note according to Annex VI to the CLP Regulation: C
ATE Dermal: 1100 mg/kg, ATE Inhalation vapours: 11 mg/l

EC 215-535-7

CAS 1330-20-7

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

INDEX 603-069-00-0 $2,5 \leq x < 3$

EC 202-013-9

CAS 90-72-2

Acute Tox. 4 H302, Eye Irrit. 2 H319, Skin Irrit. 2 H315

ATE Oral: 500 mg/kg

BUTAN-1-OL

INDEX 603-004-00-6 $2,5 \leq x < 3$

Flam. Liq. 3 H226, Acute Tox. 4 H302, Eye Dam. 1 H318, Skin Irrit. 2 H315, STOT SE 3 H335, STOT SE 3 H336

EC 200-751-6

CAS 71-36-3

LD50 Oral: 790 mg/kg

The full wording of hazard (H) phrases is given in section 16 of the sheet.

SECTION 4. First aid measures

4.1. Description of first aid measures

In case of doubt or in the presence of symptoms contact a doctor and show him this document.

In case of more severe symptoms, ask for immediate medical aid.

EYES: Remove, if present, contact lenses if the situation allows you to do so easily. Wash immediately with plenty of water for at least 15 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Take off immediately all contaminated clothing. Wash immediately and thoroughly with running water (and soap if possible). Get medical advice/attention. Avoid further contact with contaminated clothing.

INGESTION: Do not induce vomiting unless explicitly authorised by a doctor. Do not give anything by mouth to an unconscious person. Get medical advice/attention.

INHALATION: Remove victim to fresh air, away from the accident scene. In the event of respiratory symptoms (coughing, wheezing, breathing difficulty, asthma) keep the victim in a comfortable position for breathing. If necessary administer oxygen. If the subject stops breathing, administer artificial respiration. Get medical advice/attention.

Rescuer protection

It is good practice for rescuers lending support to a person who has been exposed to a chemical substance or to a mixture to wear personal protective equipment. The nature of such protection depends on the hazard level of the substance or mixture, on the type of exposure and on the extent of the contamination. In the absence of other more specific indications, use of disposable gloves in the event of possible contact with body fluids is recommended. For the type of PPE suitable for the characteristics of the substance or mixture, see section 8.

4.2. Most important symptoms and effects, both acute and delayed

Specific information on symptoms and effects caused by the product are unknown.

DELAYED EFFECTS: Based on the information currently available, there are no known cases of delayed effects following exposure to this product.

4.3. Indication of any immediate medical attention and special treatment needed

Immediately call a POISON CENTER / doctor / . . .

Means to have available in the workplace for specific and immediate treatment

Running water for skin and eye wash.

SECTION 5. Firefighting measures

5.1. Extinguishing media

SUITABLE EXTINGUISHING EQUIPMENT

The extinguishing equipment should be of the conventional kind: carbon dioxide, foam, powder and water spray.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

SECTION 5. Firefighting measures ... / >>**5.2. Special hazards arising from the substance or mixture**

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE
Do not breathe combustion products.

5.3. Advice for firefighters**GENERAL INFORMATION**

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

Send away individuals who are not suitably equipped. Use explosion-proof equipment. Eliminate all sources of ignition (cigarettes, flames, sparks, etc.) from the leakage site.

6.2. Environmental precautions

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage**7.1. Precautions for safe handling**

Keep away from heat, sparks and naked flames; do not smoke or use matches or lighters. Without adequate ventilation, vapours may accumulate at ground level and, if ignited, catch fire even at a distance, with the danger of backfire. Avoid bunching of electrostatic charges. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store in a cool and well ventilated place, keep far away from sources of heat, naked flames and sparks and other sources of ignition. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s)

Information not available

SECTION 8. Exposure controls/personal protection

8.1. Control parameters

Regulatory references:

BGR	България	НАРЕДБА № 13 ОТ 30 ДЕКЕМВРИ 2003 Г. ЗА ЗАЩИТА НА РАБОТЕЩИТЕ ОТ РИСКОВЕ, СВЪРЗАНИ С ЕКСПОЗИЦИЯ НА ХИМИЧНИ АГЕНТИ ПРИ РАБОТА (изм. ДВ. бр.28 от 2 Април 2024г.)
DEU	Deutschland	WirkungDosisNOAELMAK-und BAT-Werte-Liste 2024 Ständige Senatskommission zur Prüfung gesundheitsschädlicher Arbeitsstoffe
ESP	España	Límites de exposición profesional para agentes químicos en España 2024
FRA	France	Valeurs limites d'exposition professionnelle aux agents chimiques en FranceDécret n° 2021-1849 du 28 décembre 2021
GRC	Ελλάδα	Π.Δ. 26/2020 (ΦΕΚ 50/Α` 6.3.2020) Εναρμόνιση της ελληνικής νομοθεσίας προς τις διατάξεις των οδηγιών 2017/2398/ΕΕ, 2019/130/ΕΕ και 2019/983/ΕΕ «για την τροποποίηση της οδηγίας 2004/37/ΕΚ "σχετικά με την προστασία των εργαζομένων από τους κινδύνους που συνδέονται με την έκθεση σε καρκινογόνους ή μεταλλαξιγόνους παράγοντες κατά την εργασία"»
HUN	Magyarország	Az innovációért és technológiáért felelős miniszter 5/2020. (II. 6.) ITM rendelete a kémiai kóroki tényezők hatásának kitett munkavállalók egészségének és biztonságának védelméről
ITA	Italia	Decreto Legislativo 9 Aprile 2008, n.81
PRT	Portugal	Decreto-Lei n.º 102/2024, de 4 de dezembro. Sumário: Transpõe para a ordem jurídica interna a Diretiva (UE) 2022/431, relativa à proteção dos trabalhadores contra riscos ligados à exposição a agentes cancerígenos ou mutagénicos e procede à quarta alteração
POL	Polska	ROZPORZĄDZENIE MINISTRA RODZINY, PRACY I POLITYKI SPOŁECZNEJ z dnia 24 czerwca 2024 r. zmieniające rozporządzenie w sprawie najwyższych dopuszczalnych stężeń i natężeń czynników szkodliwych dla zdrowia w środowisku pracy
ROU	România	HOTĂRÂRE nr. 179 din 28 februarie 2024 pentru modificarea și completarea Hotărârii Guvernului nr. 1.093/2006 privind stabilirea cerințelor minime de securitate și sănătate pentru protecția lucrătorilor împotriva riscurilor legate de expunerea la agenți ca
GBR	United Kingdom	EH40/2005 Workplace exposure limits (Fourth Edition 2020)
EU	OEL EU	Directive (EU) 2022/431; Directive (EU) 2019/1831; Directive (EU) 2019/130; Directive (EU) 2019/983; Directive (EU) 2017/2398; Directive (EU) 2017/164; Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive 2000/39/EC; Directive 98/24/EC; Directive 91/322/EEC.
	ACGIH	ACGIH 2025

N-BUTYL ACETATE

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
TLV	BGR	710		950		
AGW	DEU	300	62	600 (C)	124 (C)	
VLA	ESP	241	50	724	150	
VLEP	FRA	710	150	940	200	
TLV	GRC	710	150	950	200	
AK	HUN	241		723		
VLEP	ITA	241	50	723	150	
VLE	PRT	241	50	723	150	
NDS/NDSch	POL	240		720		
TLV	ROU	241	50	723	150	
WEL	GBR	724	150	966	200	
OEL	EU	241	50	723	150	
ACGIH			50		150	

SECTION 8. Exposure controls/personal protection ... / >>

XYLENE

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
TLV	BGR	221	50	442	100	SKIN
AGW	DEU	440	100	880	200	SKIN
MAK	DEU	440	100	880	200	SKIN
VLA	ESP	221	50	442	100	SKIN
VLEP	FRA	221	50	442	100	SKIN
TLV	GRC	435	100	650	150	
AK	HUN	221		442		SKIN
VLEP	ITA	221	50	442	100	SKIN
VLE	PRT	221	50	442	100	SKIN
NDS/NDSch	POL	100		200		SKIN
TLV	ROU	221	50	442	100	SKIN
WEL	GBR	220	50	441	100	SKIN
OEL	EU	221	50	442	100	SKIN
ACGIH			20			

BUTAN-1-OL

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
TLV	BGR	100		150		
AGW	DEU	310	100	310	100	
MAK	DEU	310	100	310	100	
VLA	ESP	61	20	154	50	
VLEP	FRA			150	50	
TLV	GRC	300	100	300	100	
AK	HUN	45		90		SKIN
NDS/NDSch	POL	50		150		SKIN
TLV	ROU	100	33	200	66	
WEL	GBR			154	50	SKIN
ACGIH		61	20			

Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall oil fatty acids and triethylenetetramine

Predicted no-effect concentration - PNEC

Normal value in fresh water	0,00434	mg/l
Normal value in marine water	0,000434	mg/l
Normal value for fresh water sediment	434,02	mg/kg
Normal value for marine water sediment	43,4	mg/kg
Normal value for marine water, intermittent release	0,0434	mg/l
Normal value of STP microorganisms	3,84	mg/l
Normal value for the terrestrial compartment	86,78	mg/kg
Normal value for the atmosphere	NPI	

Health - Derived no-effect level - DNEL / DMEL

Route of exposure	Effects on consumers		Chronic local	Chronic systemic	Effects on workers			
	Acute local	Acute systemic			Acute local	Acute systemic	Chronic local	Chronic systemic
Oral		NPI		0,0972 mg/kg bw/d				
Inhalation		NPI		0,169 mg/m3		NPI		0,952 mg/m3
Skin	HIGH		HIGH	0,0972 mg/kg bw/d	HIGH	NPI	HIGH	0,272 mg/kg bw/d

SECTION 8. Exposure controls/personal protection ... / >>

1-METHOXY-2-PROPANOL

Threshold Limit Value

Type	Country	TWA/8h		STEL/15min		Remarks / Observations
		mg/m3	ppm	mg/m3	ppm	
TLV	BGR	375	100	568	150	SKIN
AGW	DEU	370	100	740	200	
MAK	DEU	370	100	740	200	
VLA	ESP	375	100	568	150	SKIN
VLEP	FRA	188	50	375	100	SKIN
TLV	GRC	360	100	1080	300	
AK	HUN	375		568		SKIN
VLEP	ITA	375	100	568	150	SKIN
VLE	PRT	375	100	568	150	
NDS/NDSch	POL	180		360		SKIN
TLV	ROU	375	100	568	150	SKIN
WEL	GBR	375	100	560	150	SKIN
OEL	EU	375	100	568	150	SKIN
ACGIH		184	50	368	100	

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

VND = hazard identified but no DNEL/PNEC available ; NEA = no exposure expected ; NPI = no hazard identified ; LOW = low hazard ; MED = medium hazard ; HIGH = high hazard.

8.2. Exposure controls

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

Exposure levels must be kept as low as possible to avoid significant build-up in the organism. Manage personal protective equipment so as to guarantee maximum protection (e.g. reduction in replacement times).

HAND PROTECTION

Protect hands with category III work gloves.

The following should be considered when choosing work glove material (see standard EN 374): compatibility, degradation, permeability time.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Regulation 2016/425 and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

Consider the appropriateness of providing antistatic clothing in the case of working environments in which there is a risk of explosion.

EYE PROTECTION

Wear airtight protective goggles (see standard EN ISO 16321).

RESPIRATORY PROTECTION

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. Use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387).

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.

SECTION 9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value	Information
Appearance	liquid	
Colour	orange	
Odour	characteristic	
Melting point / freezing point	not available	
Initial boiling point	115 °C	
Flammability	not available	
Lower explosive limit		

SECTION 9. Physical and chemical properties ... / >>

Upper explosive limit	not available	
Flash point	22	°C
Auto-ignition temperature	not available	
Decomposition temperature	not available	
pH	not available	
Kinematic viscosity	14	Temperature: 40 °C
Solubility	insoluble in water	
Partition coefficient: n-octanol/water	not available	
Vapour pressure	not available	
Density and/or relative density	0,9	g/cm3
Relative vapour density	not available	
Particle characteristics	not applicable	

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Information not available

9.2.2. Other safety characteristics

VOC (Directive 2010/75/EU)	68,75 %	-	618,75	g/litre
VOC (volatile carbon)	44,15 %	-	397,33	g/litre

SECTION 10. Stability and reactivity

10.1. Reactivity

There are no particular risks of reaction with other substances in normal conditions of use.

N-BUTYL ACETATE

Decomposes on contact with: water.

BUTAN-1-OL

Attacks various types of plastic materials.

1-METHOXY-2-PROPANOL

Dissolves various plastic materials. Stable in normal conditions of use and storage.

Absorbs and dissolves in water and in organic solvents. With air it may slowly form explosive peroxides.

10.2. Chemical stability

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions

The vapours may also form explosive mixtures with the air.

N-BUTYL ACETATE

Risk of explosion on contact with: strong oxidising agents. May react dangerously with: alkaline hydroxides, potassium tert-butoxide. Forms explosive mixtures with: air.

XYLENE

Stable in normal conditions of use and storage. Reacts violently with: strong oxidants, strong acids, nitric acid, perchlorates. May form explosive mixtures with: air.

BUTAN-1-OL

Reacts violently developing heat on contact with: aluminium, strong oxidising agents, strong reducing agents, hydrochloric acid. Forms explosive mixtures with: air.

1-METHOXY-2-PROPANOL

May react dangerously with: strong oxidising agents, strong acids.

10.4. Conditions to avoid

Avoid overheating. Avoid bunching of electrostatic charges. Avoid all sources of ignition.

N-BUTYL ACETATE

Avoid exposure to: moisture, sources of heat, naked flames.

BUTAN-1-OL

Avoid exposure to: sources of heat, naked flames.

SECTION 10. Stability and reactivity ... / >>

1-METHOXY-2-PROPANOL

Avoid exposure to: air.

10.5. Incompatible materials

N-BUTYL ACETATE

Incompatible with: water, nitrates, strong oxidants, acids, alkalis, zinc.

1-METHOXY-2-PROPANOL

Incompatible with: oxidising substances, strong acids, alkaline metals.

10.6. Hazardous decomposition products

In the event of thermal decomposition or fire, gases and vapours that are potentially dangerous to health may be released.

SECTION 11. Toxicological information

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification.

It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008Metabolism, toxicokinetics, mechanism of action and other information

Information not available

Information on likely routes of exposure

N-BUTYL ACETATE

WORKERS: inhalation; contact with the skin.

1-METHOXY-2-PROPANOL

WORKERS: inhalation; contact with the skin.

POPULATION: ingestion of contaminated food or water; inhalation of ambient air; contact with the skin of products containing the substance.

XYLENE

WORKERS: inhalation; contact with the skin.

POPULATION: ingestion of contaminated food or water; inhalation of ambient air.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

N-BUTYL ACETATE

In humans, the substance's vapours cause irritation of the eyes and nose. In the event of repeated exposure, skin irritation, dermatitis (dryness and cracking of the skin) and keratitis appear.

1-METHOXY-2-PROPANOL

The main route of entry is the skin, whereas the respiratory route is less important due to the low vapour pressure of the product.

Above 100 ppm causes irritation of the eye, nose and oropharynx mucous membranes. At 1000 ppm, disturbance of equilibrium and severe eye irritation can be noticed. Clinical and biological examinations carried out on exposed volunteers revealed no anomalies.

Acetate produces greater skin and eye irritation with direct contact. No chronic effects on humans have been reported.

XYLENE

Toxic effect on the central nervous system (encephalopathy); irritating for the skin, conjunctiva, cornea and respiratory apparatus.

Interactive effects

N-BUTYL ACETATE

A case of acute intoxication been reported involving a 33 year old worker while cleaning a tank with a preparation containing xylenes, butyl acetate and ethylene glycol acetate. The person had irritation of the conjunctiva and upper respiratory tract, drowsiness and motor coordination disorders, which disappeared within 5 hours. The symptoms are attributed to poisoning by mixed xylenes and butyl acetate, with a possible synergistic effect responsible for the neurological effects. Cases of vacuolar keratitis are reported in workers exposed to a mixture of butyl acetate and isobutanol vapours, but with uncertainty concerning the responsibility of a particular solvent (INRC, 2011).

XYLENE

Intake of alcohol interferes with the metabolism of the substance, inhibiting it. Ethanol consumption (0.8 g/kg) before a 4-hour exposure to xylene vapours (145 and 280 ppm) causes a 50% reduction in the excretion of methyl hippuric acid, whereas the concentration of xylenes in the blood increases approx. 1.5-2 times. At the same time there is an increase in the secondary side effects of the ethanol. The metabolism of the xylenes is increased by phenobarbital and 3-methyl-colantrene type enzyme inducers.

SECTION 11. Toxicological information ... / >>

Aspirin and xylenes mutually inhibit their conjugation with the glycine, which results in a decrease in urinary excretion of methyl hippuric acid. Other industrial products can interfere with the metabolism of xylenes.

ACUTE TOXICITY

ATE (Inhalation - vapours) of the mixture: > 20 mg/l
ATE (Oral) of the mixture: >2000 mg/kg
ATE (Dermal) of the mixture: >2000 mg/kg

N-BUTYL ACETATE

LD50 (Dermal): > 5000 mg/kg Rabbit
LD50 (Oral): > 6400 mg/kg Rat
LC50 (Inhalation vapours): 21,1 mg/l/4h Rat

Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall oil fatty acids and triethylenetetramine

LD50 (Dermal): 2000 mg/kg Rat
LD50 (Oral): 2000 mg/kg Rat

1-METHOXY-2-PROPANOL

LD50 (Dermal): 13000 mg/kg Rabbit
LD50 (Oral): 5300 mg/kg Rat
LC50 (Inhalation vapours): 54,6 mg/l/4h Rat

XYLENE

LD50 (Dermal): 4350 mg/kg Rabbit
ATE (Dermal): 1100 mg/kg estimate from table 3.1.2 of Annex I of the CLP
(figure used for calculation of the acute toxicity estimate of the mixture)
LD50 (Oral): 3523 mg/kg Rat
LC50 (Inhalation vapours): 26 mg/l/4h Rat
ATE (Inhalation vapours): 11 mg/l estimate from table 3.1.2 of Annex I of the CLP
(figure used for calculation of the acute toxicity estimate of the mixture)

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

ATE (Oral): 500 mg/kg estimate from table 3.1.2 of Annex I of the CLP
(figure used for calculation of the acute toxicity estimate of the mixture)

BUTAN-1-OL

LD50 (Dermal): 3400 mg/kg Rabbit
LD50 (Oral): 790 mg/kg Rat
LC50 (Inhalation vapours): 8000 ppm/4h Rat

SKIN CORROSION / IRRITATION

Causes skin irritation
Repeated exposure may cause skin dryness or cracking.

SERIOUS EYE DAMAGE / IRRITATION

Causes serious eye damage

RESPIRATORY OR SKIN SENSITISATION

Sensitising for the skin

GERM CELL MUTAGENICITY

Does not meet the classification criteria for this hazard class

CARCINOGENICITY

Does not meet the classification criteria for this hazard class

XYLENE

Classified in Group 3 (not classifiable as a human carcinogen) by the International Agency for Research on Cancer (IARC).
The US Environmental Protection Agency (EPA) affirms that "the data is inadequate for an assessment of the carcinogenic potential".

REPRODUCTIVE TOXICITY

Does not meet the classification criteria for this hazard class

SECTION 11. Toxicological information ... / >>

STOT - SINGLE EXPOSURE

May cause drowsiness or dizziness

STOT - REPEATED EXPOSURE

May cause damage to organs

ASPIRATION HAZARD

Toxic for aspiration

11.2. Information on other hazards

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with human health effects under evaluation.

Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall oil fatty acids and triethylenetetramine

Repeated dose toxicity:

Oral:

NOAEL: 1 000 mg/kg bw/day (rat)

SECTION 12. Ecological information

This product is dangerous for the environment and is toxic for aquatic organisms. In the long term, it has negative effects on the aquatic environment.

12.1. Toxicity

Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall oil fatty acids and triethylenetetramine

LC50 - for Fish 7,07 mg/l/96h

EC50 - for Crustacea 7,07 mg/l/48h

EC50 - for Algae / Aquatic Plants 4,34 mg/l/72h

Chronic NOEC for Fish 5 mg/l (96h)

Chronic NOEC for Algae / Aquatic Plants 0,5 mg/l (72h)

12.2. Persistence and degradability

N-BUTYL ACETATE

Solubility in water 1000 - 10000 mg/l

Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall oil fatty acids and triethylenetetramine

Inherently degradable In water (not fulfilling specific criteria)

1-METHOXY-2-PROPANOL

Solubility in water 1000 - 10000 mg/l

Rapidly degradable

XYLENE

Solubility in water 100 - 1000 mg/l

Rapidly degradable

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

Solubility in water > 10000 mg/l

NOT rapidly degradable

BUTAN-1-OL

Solubility in water 1000 - 10000 mg/l

Rapidly degradable

12.3. Bioaccumulative potential

N-BUTYL ACETATE

Partition coefficient: n-octanol/water 2,3

BCF 15,3

SECTION 12. Ecological information ... / >>

1-METHOXY-2-PROPANOL	
Partition coefficient: n-octanol/water	< 1
XYLENE	
Partition coefficient: n-octanol/water	3,12
BCF	25,9
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL	
Partition coefficient: n-octanol/water	-0,66
BUTAN-1-OL	
Partition coefficient: n-octanol/water	1
BCF	3,16

12.4. Mobility in soil

N-BUTYL ACETATE	
Partition coefficient: soil/water	< 3
XYLENE	
Partition coefficient: soil/water	2,73
BUTAN-1-OL	
Partition coefficient: soil/water	0,388

12.5. Results of PBT and vPvB assessment

On the basis of available data, the product does not contain any PBT or vPvB in percentage $\geq$ than 0,1%.

12.6. Endocrine disrupting properties

Based on the available data, the product does not contain substances listed in the main European lists of potential or suspected endocrine disruptors with environmental effects under evaluation.

12.7. Other adverse effects

Information not available

SECTION 13. Disposal considerations

13.1. Waste treatment methods

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Waste transportation may be subject to ADR restrictions.

The management of waste arising from the use or dispersal of this product must be organised in accordance with occupational safety regulations. See section 8 for possible need for PPE.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information

14.1. UN number or ID number

ADR / RID, IMDG, IATA: UN 1263

14.2. UN proper shipping name

ADR / RID: PAINT or PAINT RELATED MATERIAL
IMDG: PAINT or PAINT RELATED MATERIAL
IATA: PAINT or PAINT RELATED MATERIAL

SECTION 14. Transport information ... / >>

14.3. Transport hazard class(es)

ADR / RID: Class: 3 Label: 3

IMDG: Class: 3 Label: 3

IATA: Class: 3 Label: 3



14.4. Packing group

ADR / RID, IMDG, IATA: III

14.5. Environmental hazards

ADR / RID: NO
IMDG: not marine pollutant
IATA: NO

14.6. Special precautions for user

ADR / RID:	HIN - Kemler: 30	Limited Quantities: 5 L	Tunnel restriction code: (D/E)
	Special provision: 163, 367, 650		
IMDG:	EMS: F-E, S-E	Limited Quantities: 5 L	
IATA:	Cargo:	Maximum quantity: 220 L	Packaging instructions: 366
	Passengers:	Maximum quantity: 60 L	Packaging instructions: 355
	Special provision:	A3, A72, A192	

14.7. Maritime transport in bulk according to IMO instruments

Information not relevant

SECTION 15. Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Seveso Category - Directive 2012/18/EU: P5c-E2

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006

Product

Point 3 - 40

Contained substance

Point 75

Regulation (EU) 2019/1148 - on the marketing and use of explosives precursors
not applicable

Substances in Candidate List (Art. 59 REACH)

On the basis of available data, the product does not contain any SVHC in percentage $\geq$ than 0,1%.

Substances subject to authorisation (Annex XIV REACH)

None

Substances subject to exportation reporting pursuant to Regulation (EU) 649/2012:

None

Substances subject to the Rotterdam Convention:

None

Substances subject to the Stockholm Convention:

None

Healthcare controls

SECTION 15. Regulatory information ... / >>

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment

A chemical safety assessment has not been performed for the preparation/for the substances indicated in section 3.

SECTION 16. Other information

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 2	Flammable liquid, category 2
Flam. Liq. 3	Flammable liquid, category 3
Acute Tox. 4	Acute toxicity, category 4
Asp. Tox. 1	Aspiration hazard, category 1
STOT RE 2	Specific target organ toxicity - repeated exposure, category 2
Eye Dam. 1	Serious eye damage, category 1
Eye Irrit. 2	Eye irritation, category 2
Skin Irrit. 2	Skin irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3
Skin Sens. 1	Skin sensitization, category 1
Skin Sens. 1A	Skin sensitization, category 1A
Aquatic Chronic 2	Hazardous to the aquatic environment, chronic toxicity, category 2
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H332	Harmful if inhaled.
H304	May be fatal if swallowed and enters airways.
H373	May cause damage to organs through prolonged or repeated exposure.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- ATE: Acute Toxicity Estimate
- CAS: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE: Identifier in ESIS (European archive of existing substances)
- CLP: Regulation (EC) 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent, bioaccumulative and toxic
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PMT: Persistent, mobile and toxic
- PNEC: Predicted no effect concentration
- REACH: Regulation (EC) 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value

SECTION 16. Other information ... / >>

- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA: Time-weighted average exposure limit
- TWA STEL: Short-term exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very persistent and very bioaccumulative
- vPvM: Very persistent and very mobile
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

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2. Regulation (EC) 1272/2008 (CLP) of the European Parliament
3. Regulation (EU) 2020/878 (II Annex of REACH Regulation)
4. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
5. Regulation (EU) 286/2011 (II Atp. CLP) of the European Parliament
6. Regulation (EU) 618/2012 (III Atp. CLP) of the European Parliament
7. Regulation (EU) 487/2013 (IV Atp. CLP) of the European Parliament
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10. Regulation (EU) 2015/1221 (VII Atp. CLP) of the European Parliament
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- IFA GESTIS website
- ECHA website
- Database of SDS models for chemicals - Ministry of Health and ISS (Istituto Superiore di Sanità) - Italy

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

CALCULATION METHODS FOR CLASSIFICATION

Chemical and physical hazards: Product classification derives from criteria established by the CLP Regulation, Annex I, Part 2. The data for evaluation of chemical-physical properties are reported in section 9.

Health hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 3, unless determined otherwise in Section 11.

Environmental hazards: Product classification is based on calculation methods as per Annex I of CLP, Part 4, unless determined otherwise in Section 12.

Changes to previous review:

The following sections were modified:

01 / 02 / 04 / 09 / 11 / 12 / 13 / 14 / 15 / 16.